

REVOLUTION.

*The future is now*



## **Project Overview**

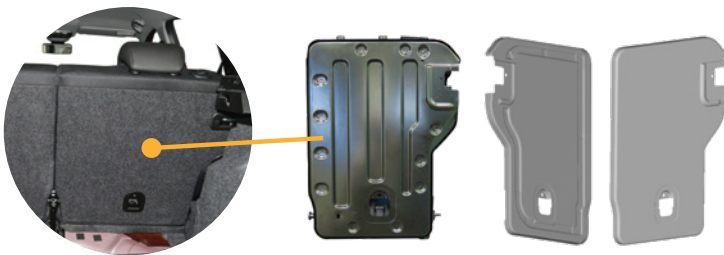
*REVOLUTION* is proposing a disruptive innovation that will bring open-loop recycling to the forefront of automotive injection moulding. *REVOLUTION* will use machine learning and artificial intelligence to optimise the input of recycled materials and injection moulding process to deliver high-quality parts. The AI-Platform will use data from three areas of the production process to predict part quality when using recycled materials. The project will develop this platform, and develop a range of recycled formulations, including self-reinforced materials to deliver innovative components that offer light weighing, superior performance and distinctive end of life advantages for future EVs.

## **Goals**

The Revolution Project aims to reduce the weight of the components between 10% and 40% compared to the current alternatives and to demonstrate that at least 80% of the components of the selected use cases can be recovered for recycling and/or reuse.

## **4 Uses cases**

**Back seat panel:** This component is currently made of a formed steel sheet that is welded to a metallic frame. *REVOLUTION* will build on CRF's previous efforts to convert this component to a SRPO, with a weight saving of ~55%.



**B-Pillar Cover:** During the *REVOLUTION* project, the manufacturing of a 2k dual-part will be transformed into a mono-material injection moulded component using post-industrially recycled PMMA.



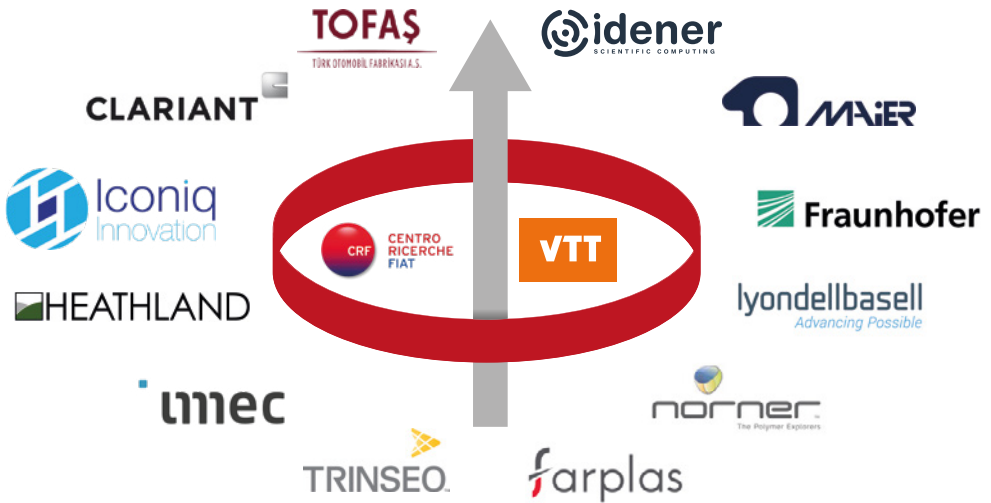
**Crash Box:** Nowadays, most crash boxes are commercially produced using steel. The rear crash box demonstrated in *REVOLUTION* will be a 100% polymer solution.



**Lower Rear Bumper:** It is a coloured aesthetical part. Many times, it is difficult to attain the appropriate colour and gloss using post-consumer recycled materials and, at the same time, keep mechanical and physical properties. *REVOLUTION* project will optimise the use of PCR PP, aiming to achieve a 20% weight reduction.



# REVOLUTION



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